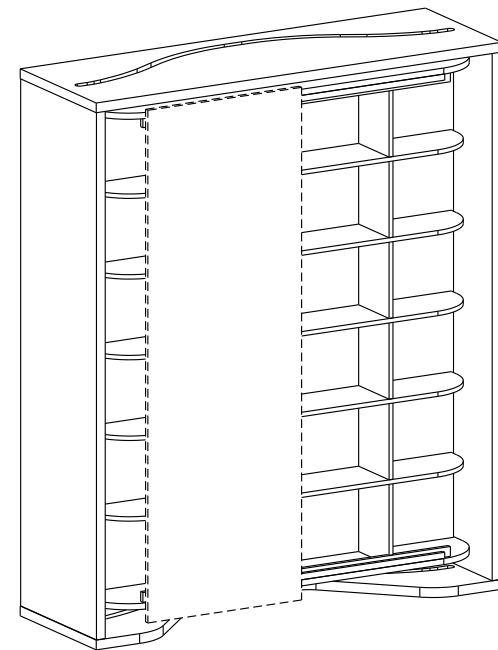




Assembly Manual

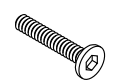
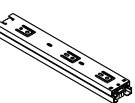
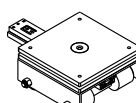
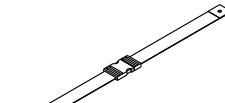
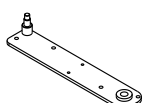
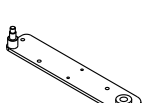
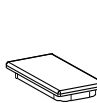
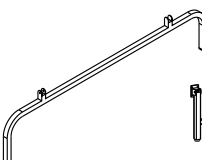
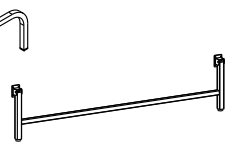
FJ-64 Vertical Tilting Bed

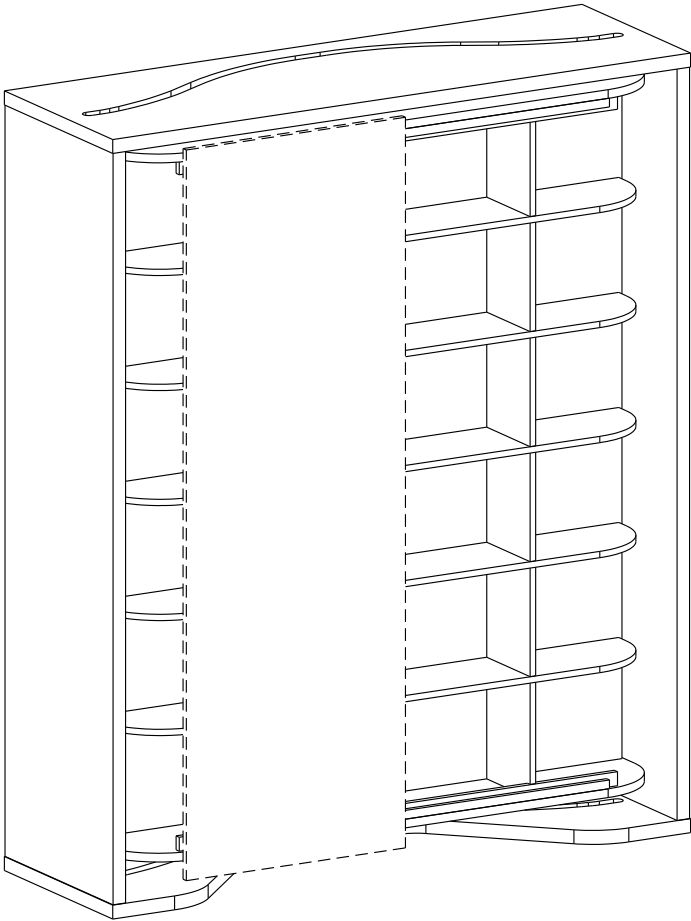


Hardware List Exterior Standing Frame Fitting

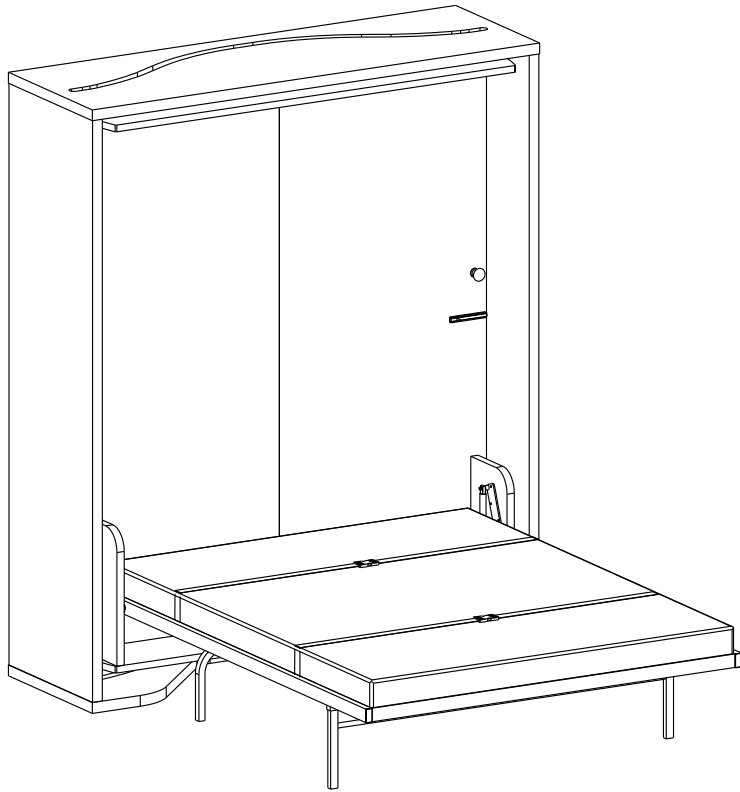
										
A10 (1PC) (78*20*15)	A1 (144PCS) (D15*13)	B1 (68PCS) (D7*32)	G1 (136PCS) (D6*30)	E1 (8PCS) (D15*22)	F1 (8PCS) (D8*47)	I1 (12PCS) (D10*40)	S4 (38PCS) (D7*48)	R3 (4PCS) (M6*15)	A5 (2PCS) (60*30*30)	K7 (35PCS)
										
I7 (2PCS) (M8*70)	H7 (2PCS) (M8*1)	E7 (2PCS) (D8*1)	O7 (2PCS) (M8*8)	J7 (2PCS) (M6*80)	S7 (2PCS) (200*40*3)	K3 (6PCS) (M6*55)	Q3 (2PCS) (M8*25)	S3 (2PCS) (M6*30)	H2 (2PCS) (M6*40)	V4 (6PCS) (D10*10.5)
										
Y1 (1PC) (M4*30)	U4 (2PCS) (2PCS)	A13 (2PCS) (50*0.6)	B13 (2PCS) (50*1.0)	C13 (2PCS) (50*1.5)	F13 (2PCS) (96*96*12)	J14 (32PCS) (D17)				

Bedframe Fitting

										
D3 (16PCS) (M6*20)	G3 (8PCS) (M6*35)	A3 (21PCS) (M6*10)	O1 (8PCS) (D4*30)	F7 (32PCS) (M6)	N5 (1PC) (D36*5)	S3 (10PCS) (M6*30)	A7 (2PCS) (M8*8)	N6 (2PCS) (D16*41)		
										
F5 (2PCS) (D24*60)	T2 (8PCS) (M4*15)	D7 (2PCS) (D16)	U3 (4PCS) (M8*35)	S2 (6PCS) (M4*35)	R5 (1PC) (90*60*63)	U7 (1PC) (90*60*93)	M5 (2PCS) (60*60*25)	T6 (2PCS) (1000N D 22*320)		
										
W4 (1PC) (300*45*26)	D6 (1PC) (200*200*103)			G6 (2PCS)	O51 (1PC) (284*50*5)	O52 (1PC) (284*50*5)	I6 (4PCS) (51*26*5)			
										
L5 (1PC) (1300*300*25)	V13 (1PC) (1420*325*70)			I14 (2PCS) (102*15*9)	W13 (1PC) (255*62*39)					

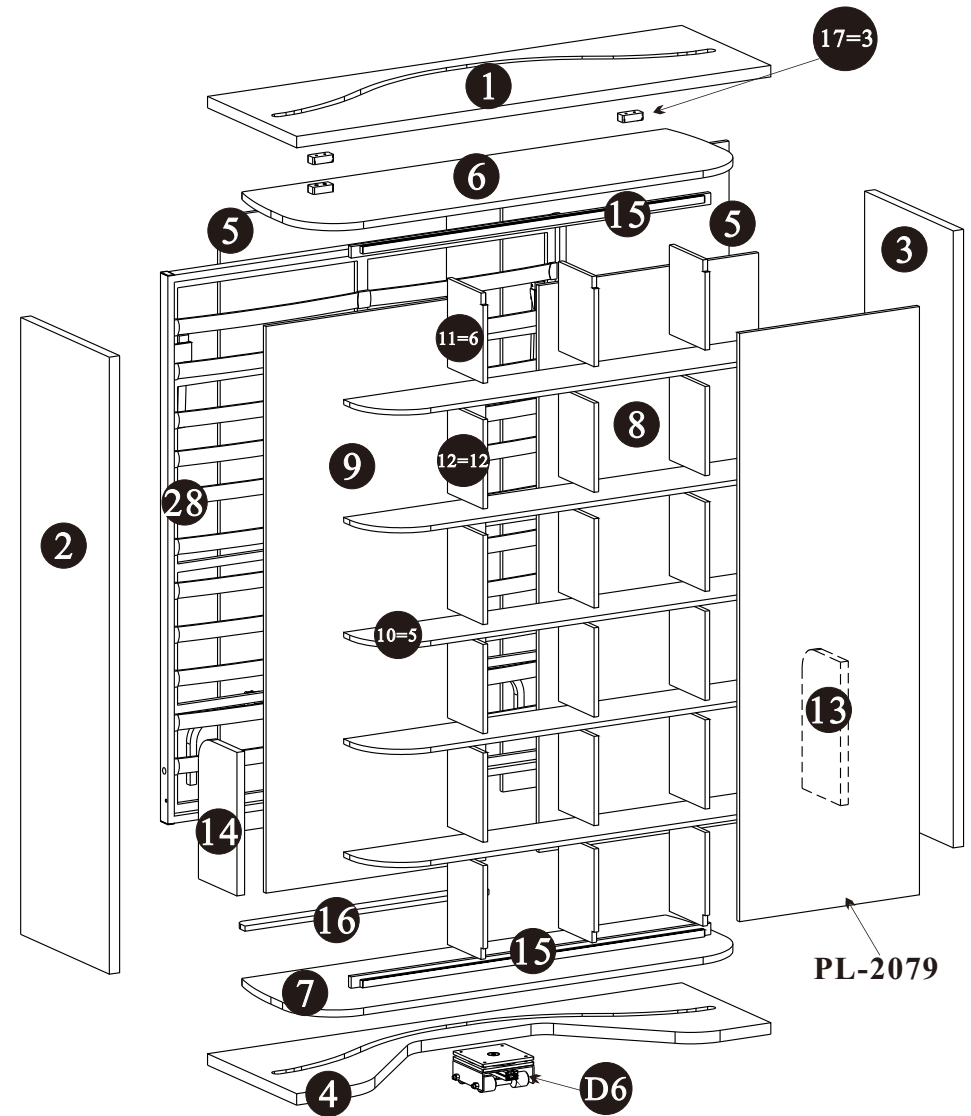


Panels and Bedframe:



NOTE:

- A. CHILDREN (BELOW 18 YEARS OLD) ARE FORBIDDEN USING THIS FURNITURE.
 B. WHEN FOLDING DOWN THE BED, STAY AWAY FROM THE BENEATH OF THE BED. WHEN FOLDING UP THE BED, STAY AWAY FROM THE MATTRESS. MIND THE GAP AND THE BOOK SHELF HOLDERS DURING THE MOTION OF THE BED.



Step 1

- 

A10
(1PC)
(78*20*15)
- 

A1
(24PCS)
(D15*13)
- 

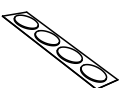
B1
(16PCS)
(D7*32)
- 

G1
(20PCS)
(D6*30)
- 

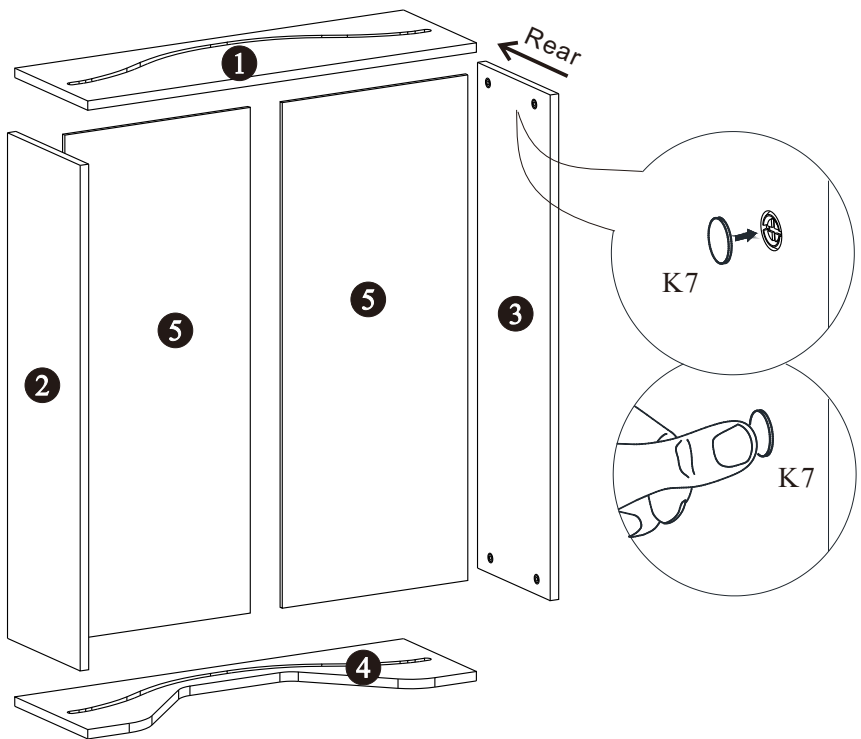
E1
(8PCS)
(D15*22)
- 

F1
(8PCS)
(D8*47)
- 

I1
(8PCS)
(D10*40)
- 

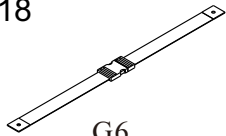
S4
(4PCS)
(D7*48)
- 

K7
(8PCS)

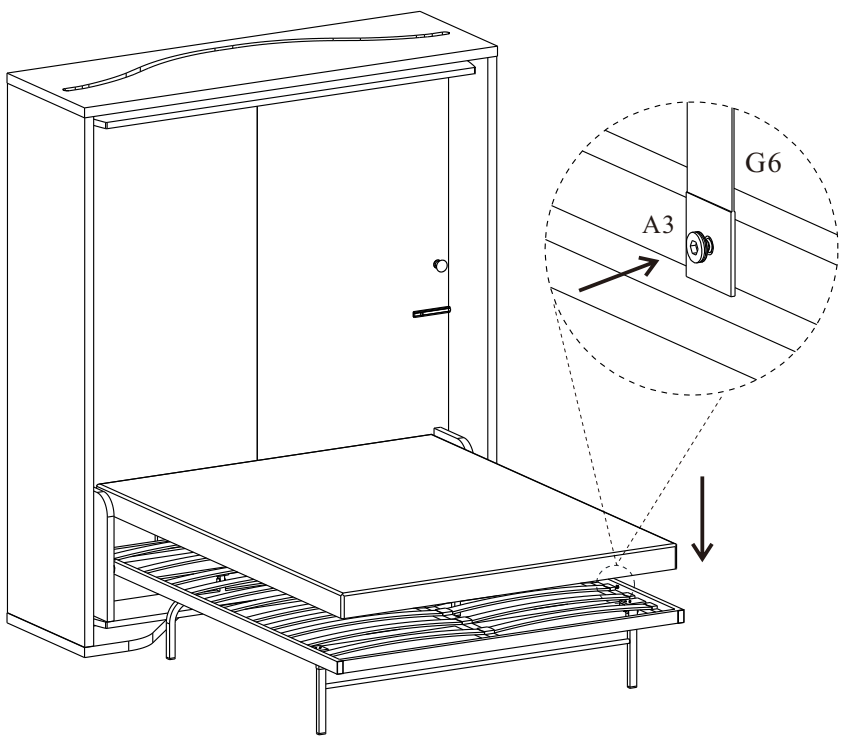


Step 18

- 

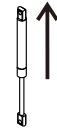
A3
(4PCS)
(M6*10)
- 

G6
(2PCS)



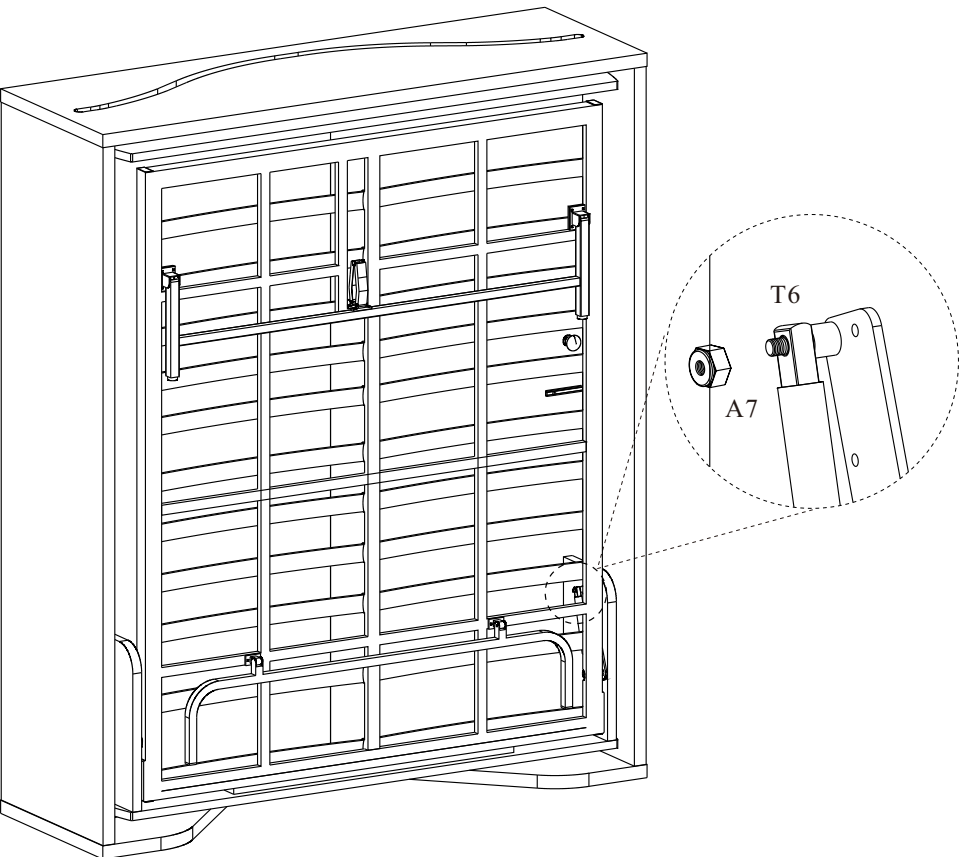
Step 17

- 

A7
(2PCS)
(M8*8)
- 

T6
(2PCS)
(1000N D 22*320)

↑
above



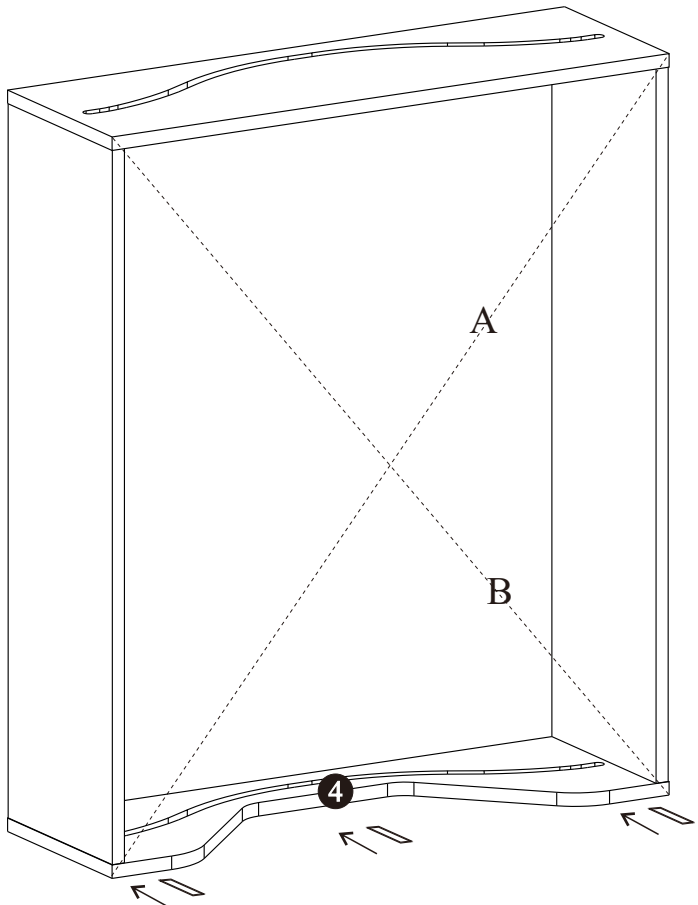
Step 2

- 

A13
(2PCS)
(50*0.6)
- 

B13
(2PCS)
(50*1.0)
- 

C13
(2PCS)
(50*1.5)



A = B ✓
A ≠ B ×

Step 3

- 

A5
(2PCS)
(60*30*30)
- 

I7
(2PCS)
(M8*70)
- 

H7
(2PCS)
(M8*1)
- 

E7
(2PCS)
(D8*1)
- 

O7
(2PCS)
(M8*8)
- 

J7
(2PCS)
(M6*80)
- 

S7
(2PCS)
(200*40*3)
- 

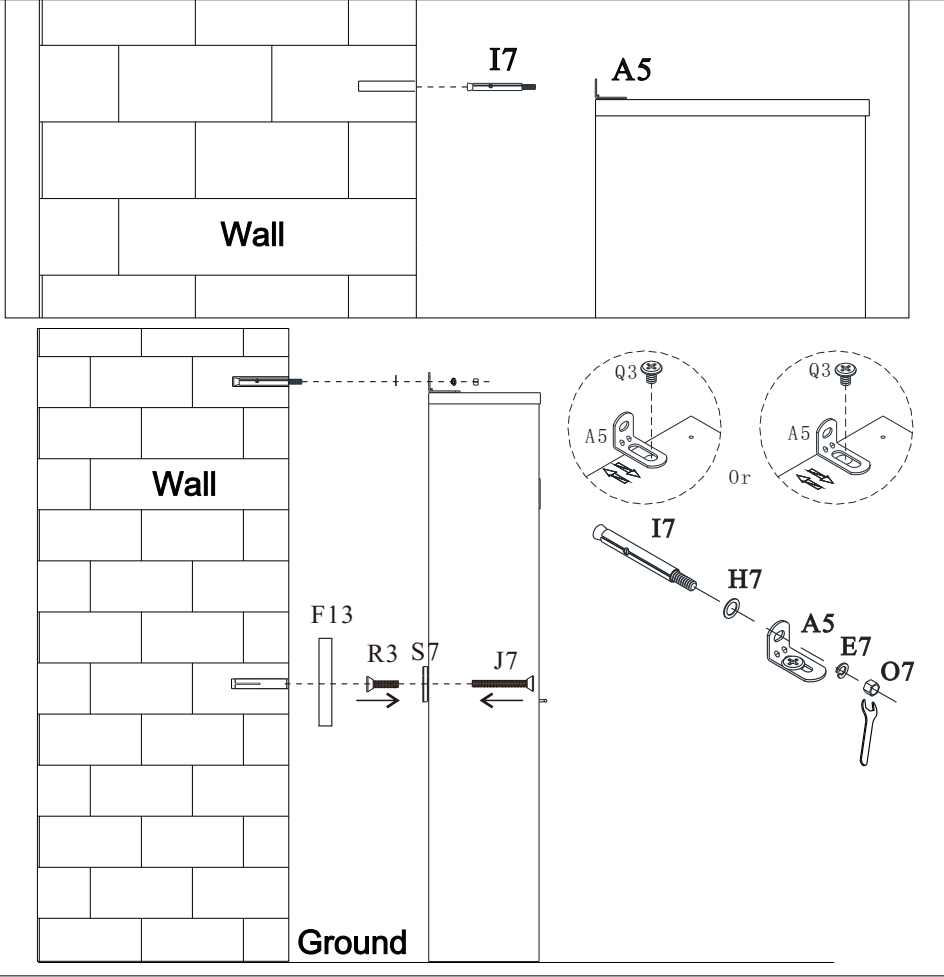
Q3
(2PCS)
(M8*25)
- 

S3
(2PCS)
(M6*30)
- 

H2
(2PCS)
(M6*40)
- 

R3
(4PCS)
(M6*15)
- 

F13
(2PCS)
(96*96*12)

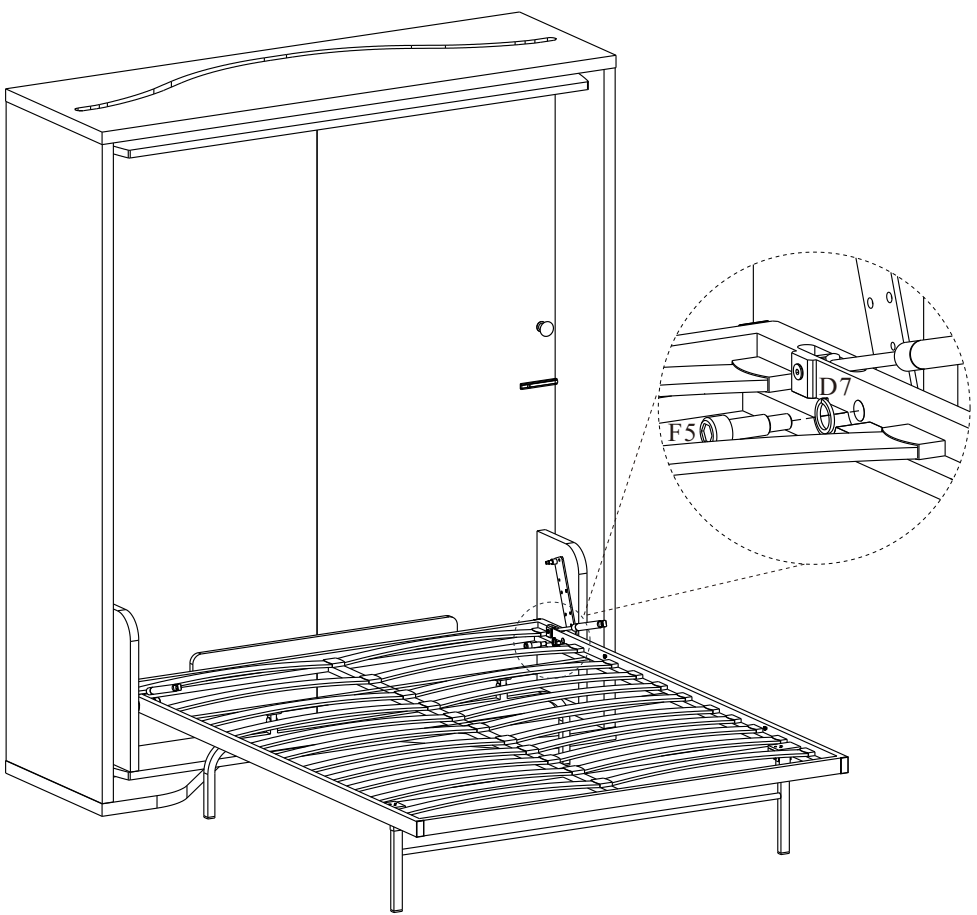


Step 16

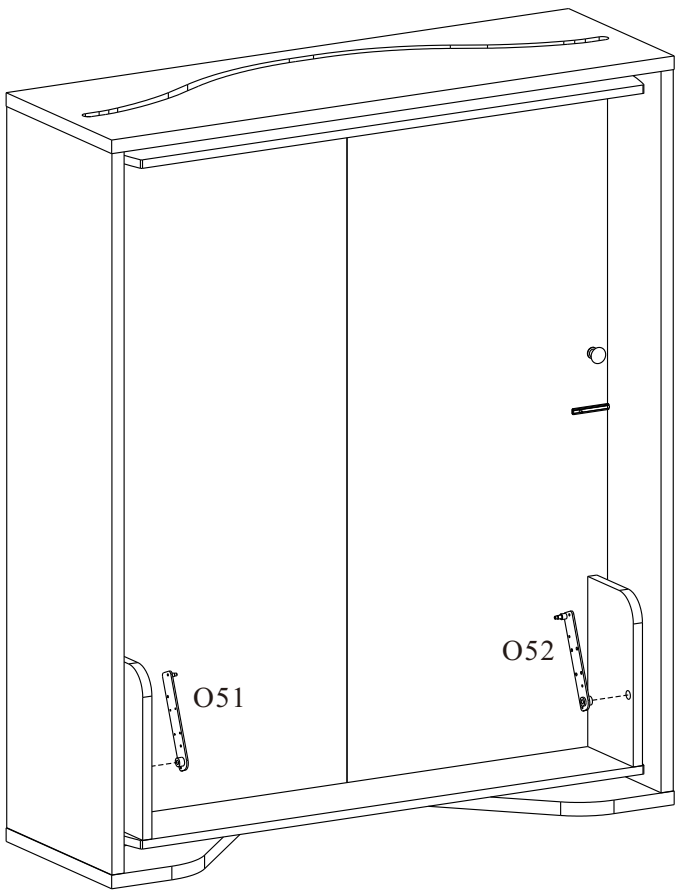
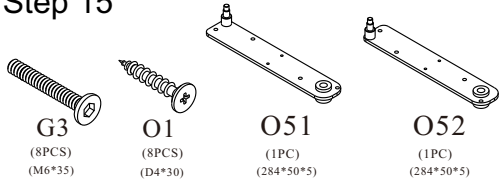
- 

F5
(2PCS)
(D24*60)
- 

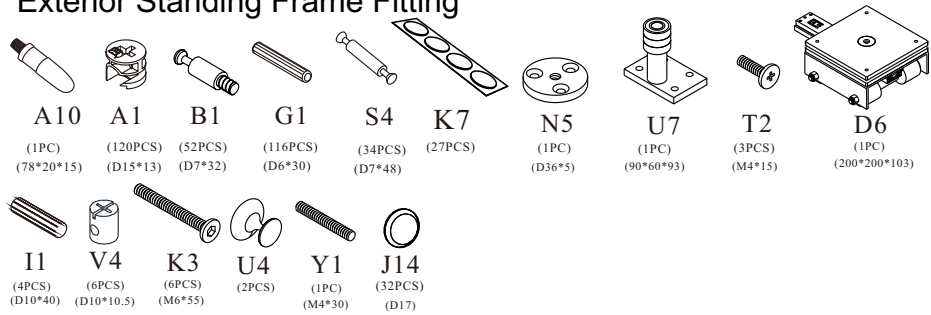
D7
(2PCS)
(D16)



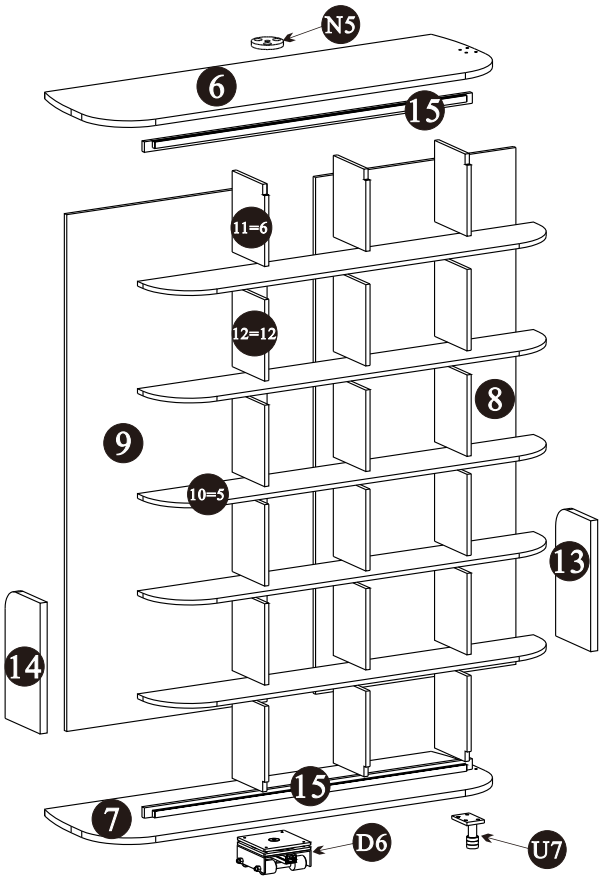
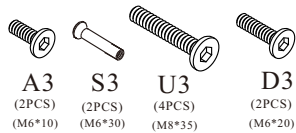
Step 15



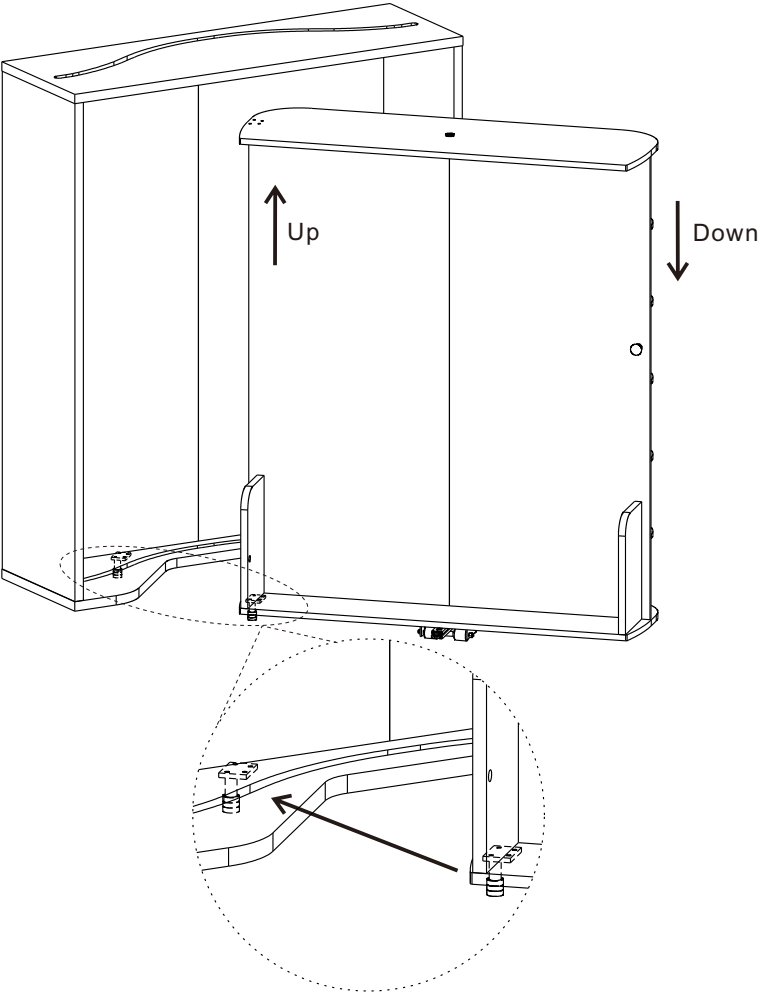
Step 4
Exterior Standing Frame Fitting



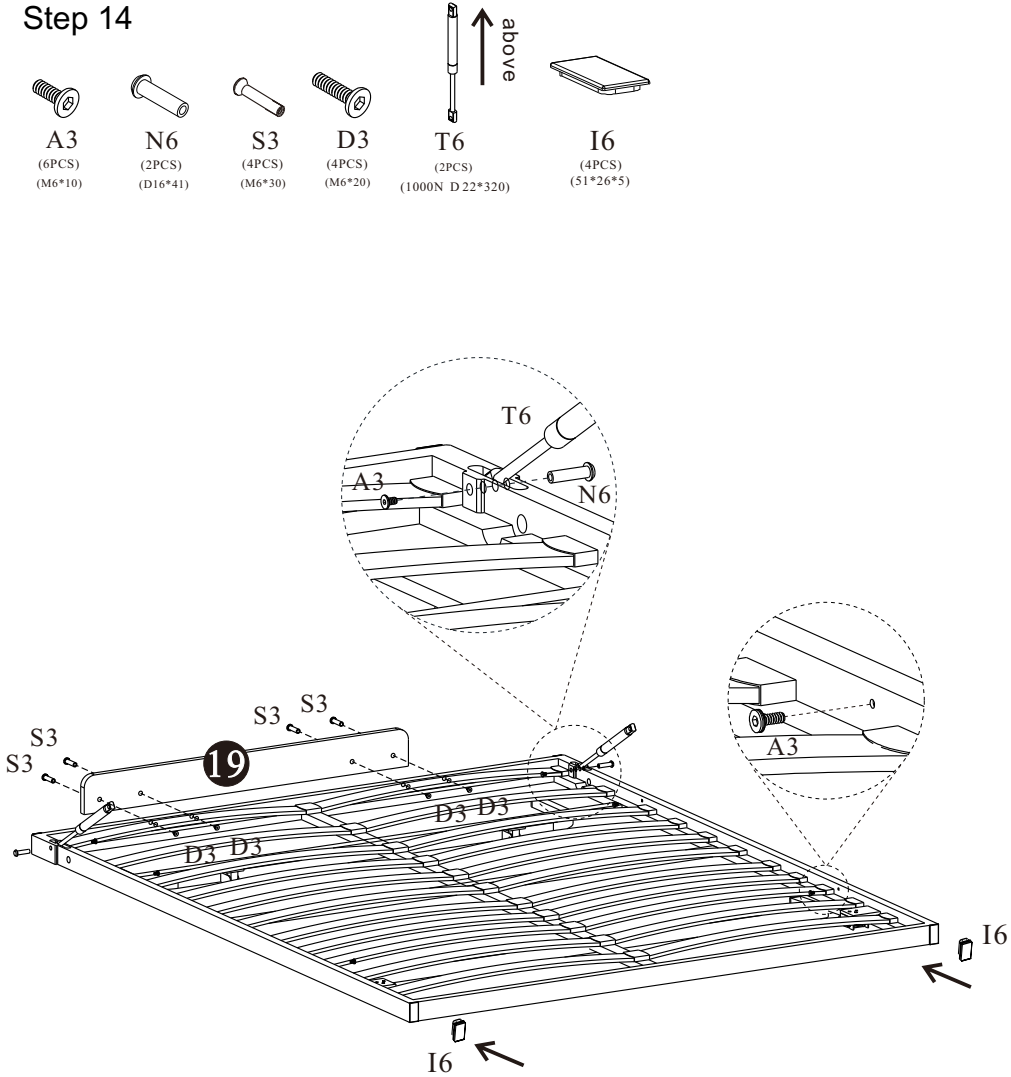
Bedframe Fitting



Step 5



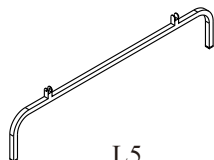
Step 14



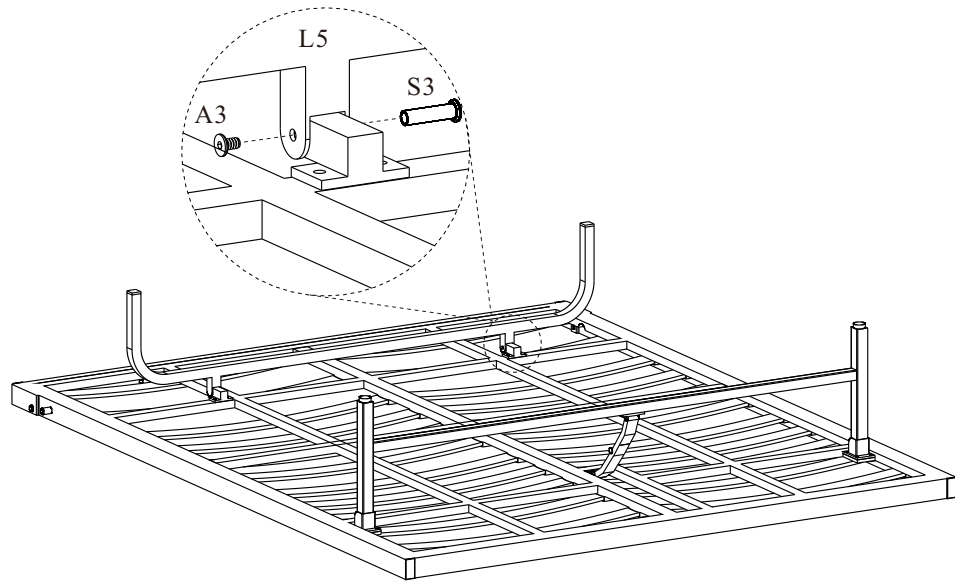
Step 13

- 

A3
(2PCS)
(M6*10)
- 

S3
(2PCS)
(M6*30)
- 

L5
(1PC)
(1300*300*25)



Step 6

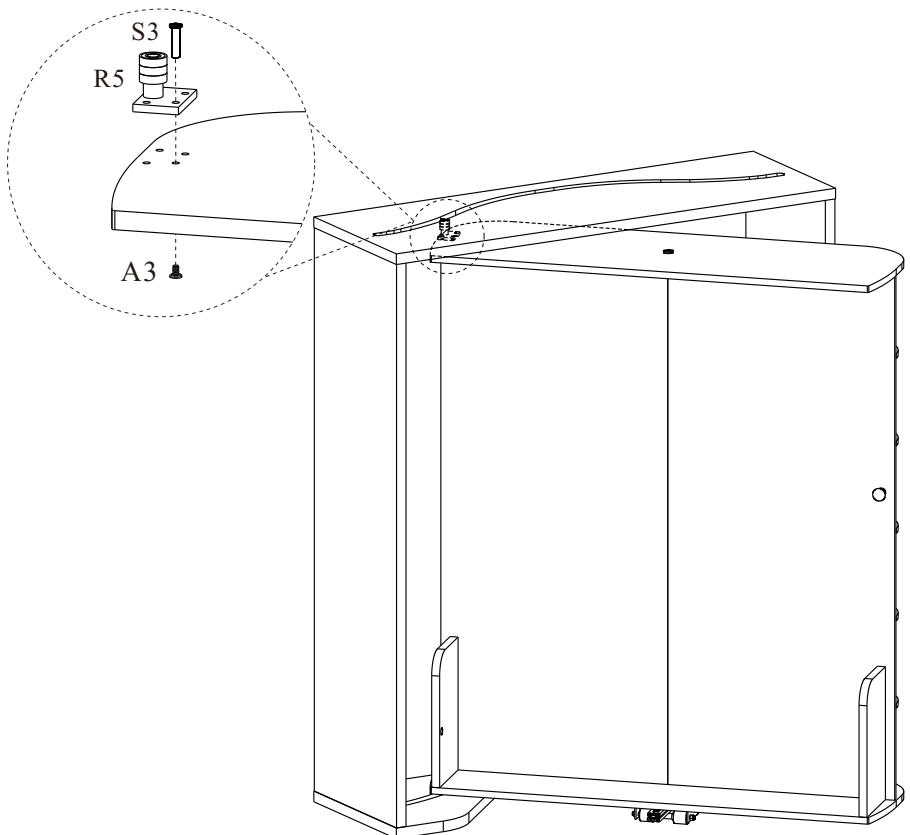
- 

R5
(1PC)
(90*60*63)
- 

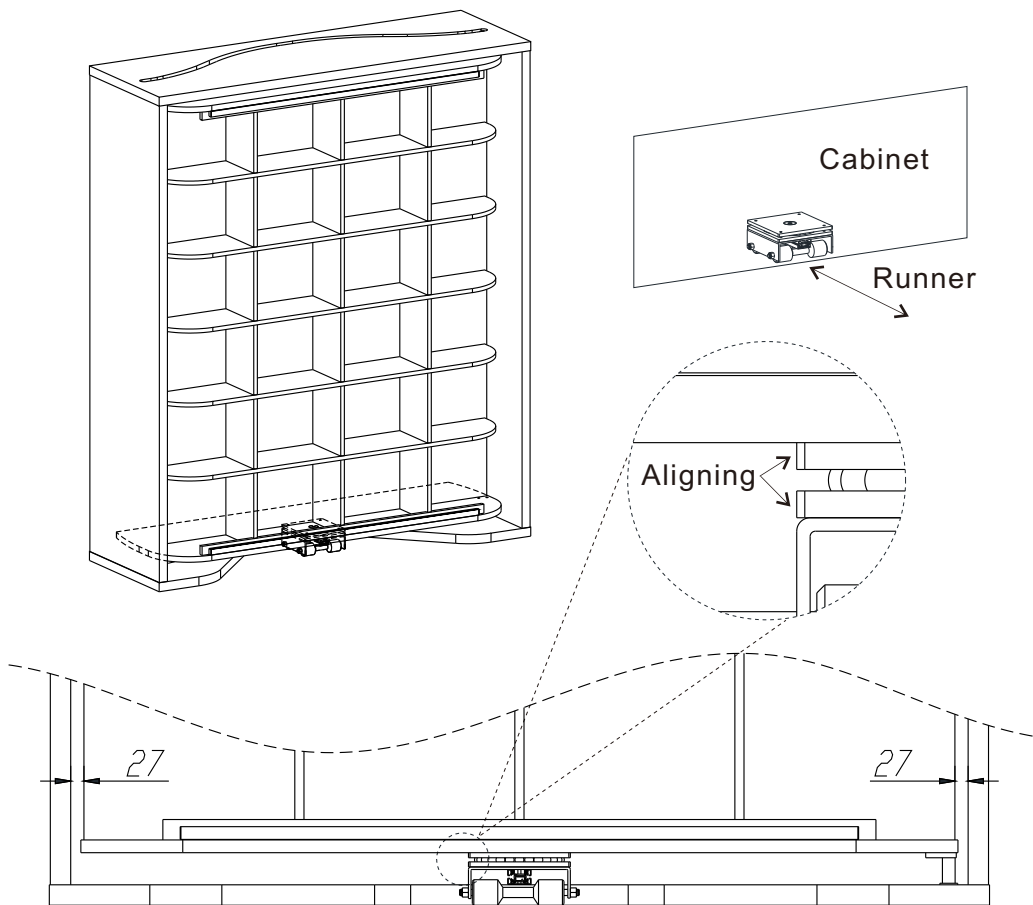
S3
(2PCS)
(M6*30)
- 

A3
(2PCS)
(M6*10)
- 

D3
(2PCS)
(M6*20)

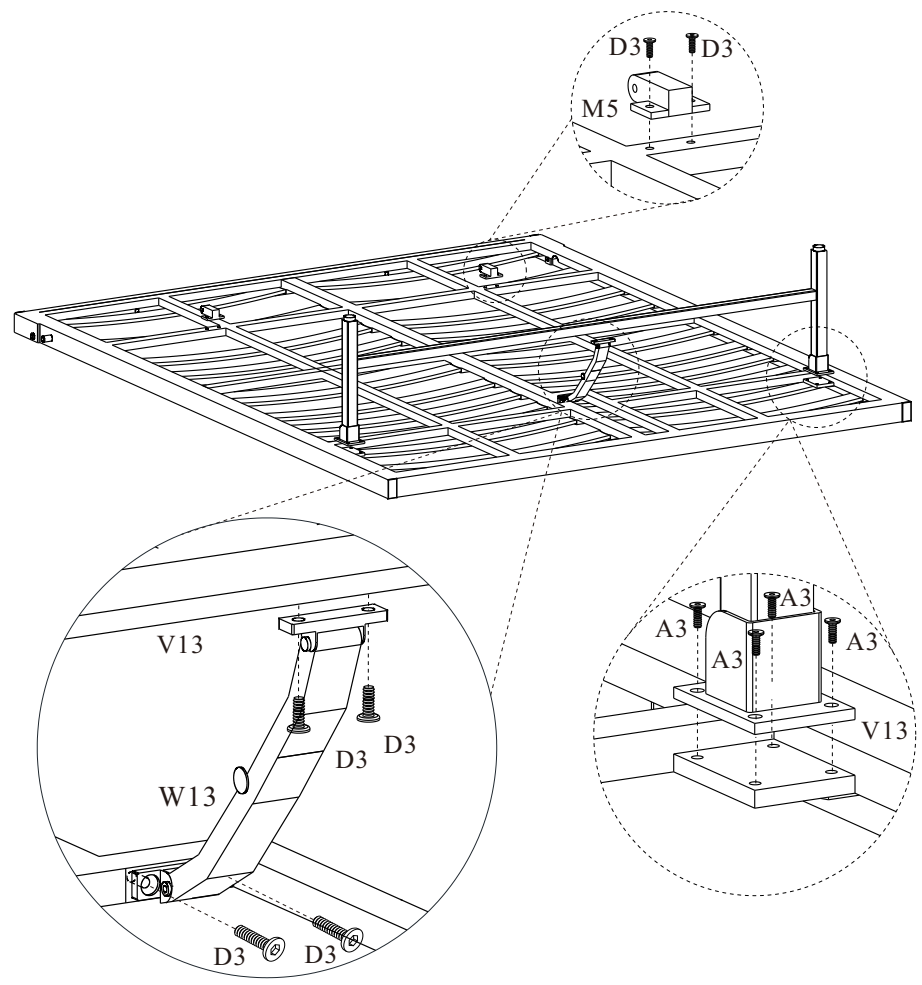


Step 7

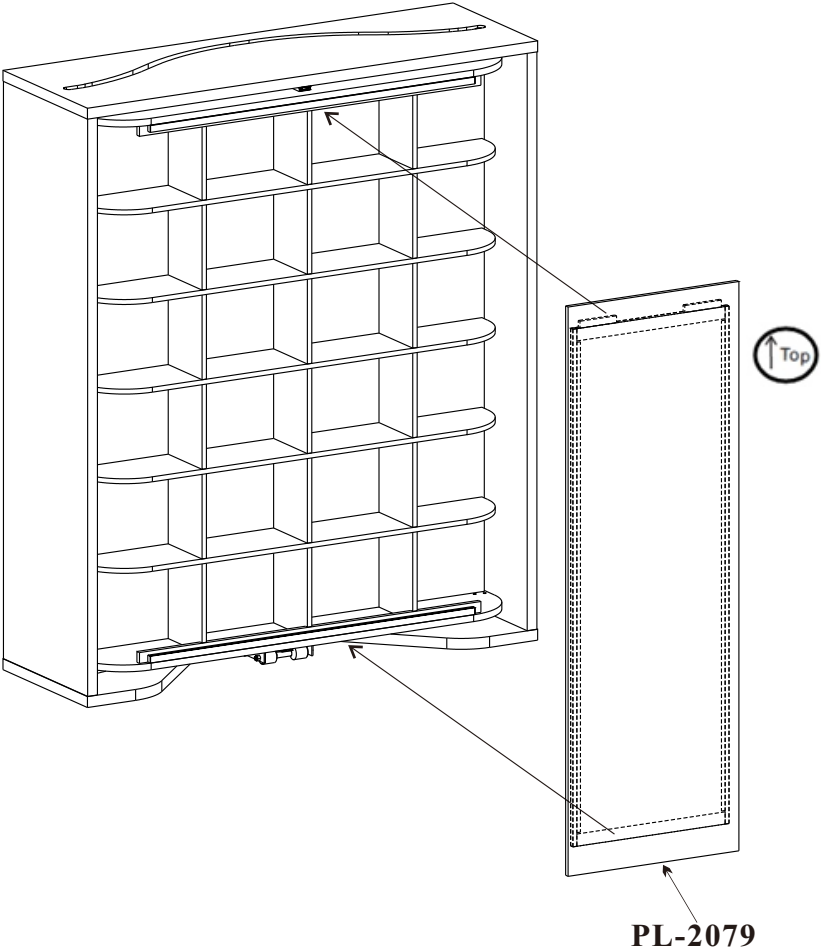


Step 12

- D3**
(8PCS)
(M6*20)
- M5**
(2PCS)
(60*60*25)
- A3**
(8PCS)
(M6*10)
- V13**
(1PC)
(1420*325*70)
- W13**
(1PC)
(255*62*39)



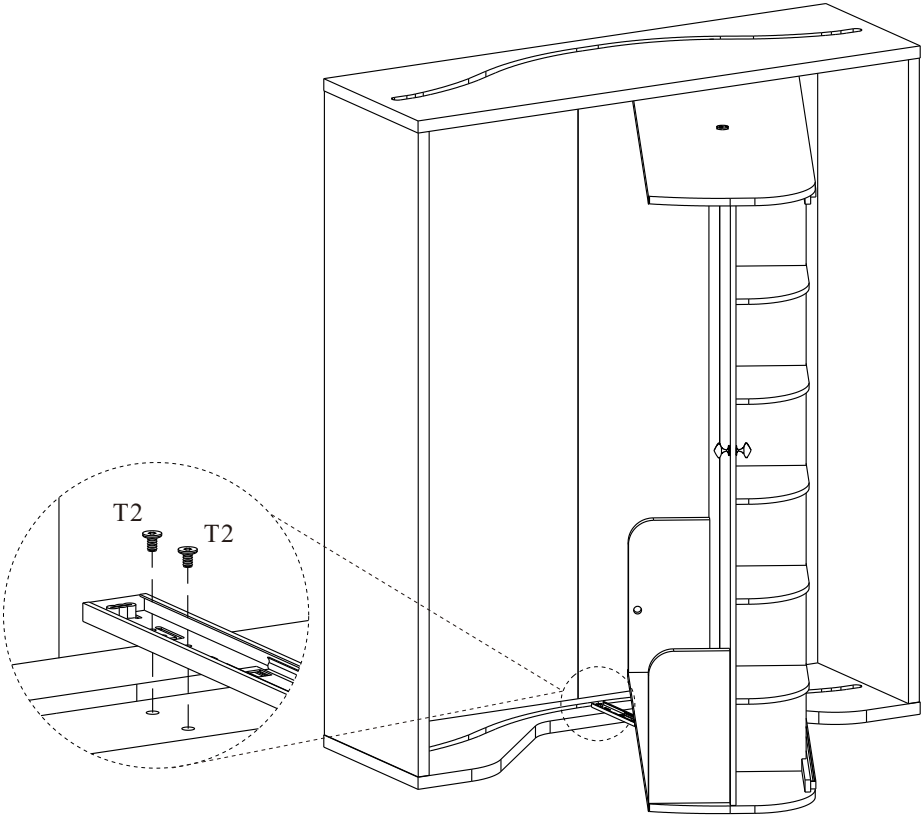
Step 11



Step 8



T2
(2PCS)
(M4*15)



Step 9



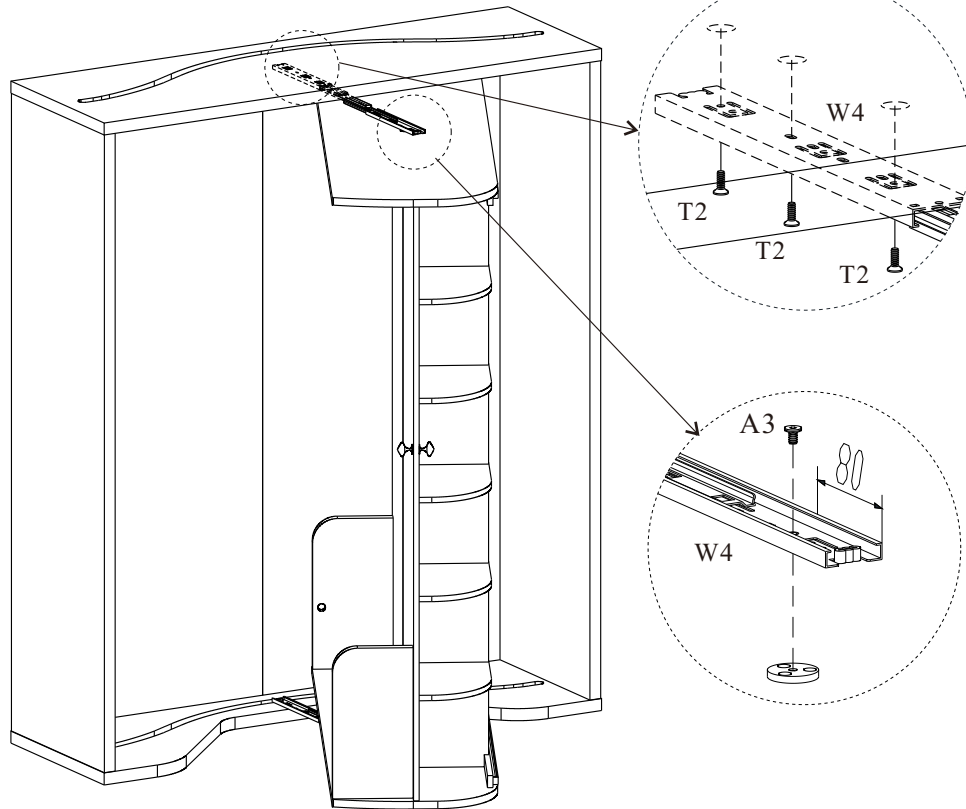
T2
(3PCS)
(M4*15)



A3
(1PC)
(M6*10)



W4
(1PC)
(300*45*26)



Step 10



S2
(6PCS)
(M4*35)



I14
(2PCS)
(102*15*9)

